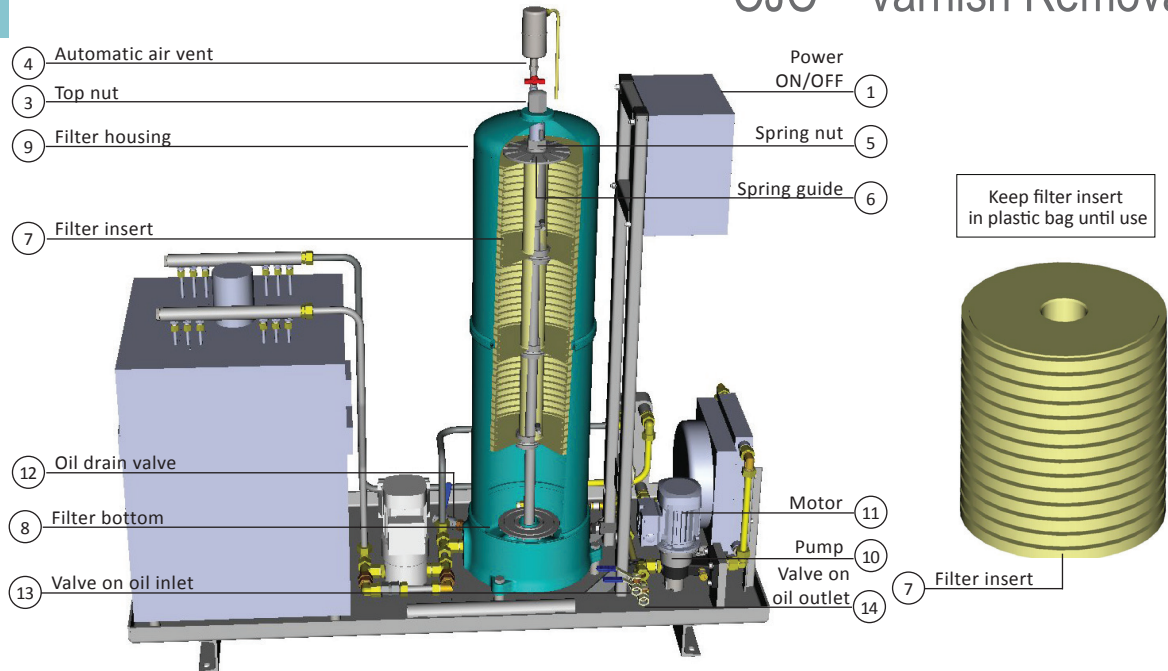




# Filter Insert Replacement

## CJC™ Varnish Removal Unit



### FILTER INSERT REPLACEMENT

<p>1 Stop filter</p>	<p>2 Close valve on oil inlet</p>	<p>3 Close valve on oil outlet</p>	<p>4 Open valve at Automatic air vent</p>	<p>5 Open oil drain valve and drain waste oil into container</p>	<p>6 Unscrew top nuts</p>	<p>7 Lift off filter housing. Be careful with wire or level sensor at the top of filter housing</p>
<p>8 Unscrew spring nut</p>	<p>9 Remove spring and spring guide</p>	<p>10 Remove used filter insert</p>	<p>11 Ensure filter base is clean</p>	<p>12 Install new filter insert</p>	<p>13 Use insert guide between the filter inserts</p>	<p>14 Mount spring guide carefully - make sure there is no contact between O-ring and tread.</p>
<p>15 Tighten spring nut with hand until contact with spring guide. Then tighten spring nut until there is min. 60 mm of free thread.</p>	<p>16 Grease O-ring groove. Oil or grease must be compatible with oil of main system.</p>	<p>16 Replace O-ring and place filter housing. Be sure the flanges of the filter housing is placed correctly.</p>	<p>17 Tighten top nut with torque of 90 Nm.</p>	<p>18 Tighten top nut with torque of 90 Nm.</p>		

All disposal according to environmental regulation!

PF1207 - 02.06.2014